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Specification for

# Carbon steel wire for zigzag and square-form springs

Technical  
Specification



INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

INTERNATIONAL  
STANDARD

ISO  
15409-1

2017

Approval testing of welders — Fusion  
welding —

Part 1:  
Stick and metal-arc

Terms & definitions — Symbols —  
Table of welding codes



Reference number  
ISO 15409-1:2017

INTERNATIONAL ISO  
STANDARD 15409-1

Specification and qualification of  
welding procedures for metallic  
specimens — Stick procedure  
Part 1:  
Arc welding



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